

**Work Order ID 61082**

August 5, 2010 12:47:09 PM



Page 1

Item ID: D206-628-024

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 8/05/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/13/10 Req'd Qty: 2.00



Customer:

Reference: W

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-024

CHG 002

8/10/03 8/10/13

ff for MF 10-8-13

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

8/10/03 8/10/13

T2 RM



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August 5, 2010 12:47:09 PM

Page 2

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Accept



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Stop



Start Date: 8/05/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/13/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Operation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-  
024  Location: 11  PPP Rev: 9

*10/8/13 SP*

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

*10/08/16 JF*

*MF*

*10-8-13*

# Picklist Print

August 5, 2010 12:47:05 PM

Page 1

Work Order ID: 61082



Parent Item: D206-628-024



Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A		Purchased	No			120	Each	1,889.000	3			10/18/13 SP	

Spr BOLT

Location	Loc Qty	Loc Code
ST350	1889	
114108	14	
114416	12	
114523	2	
114941	861	0
115300	1000	

Spr Bolt

AN4C14A Purchased No 120 Each 89.0000 4

8

10/18/13 SP

AN4C15A Purchased No

Location	Loc Qty	Loc Code
ST358	89	
111902	89	

Bolt Purchased No 120 Each 124.0000 8

16

10/18/13 SP

Location	Loc Qty	Loc Code
ST358	124	
111819	1	
113595	11	
113603	10	
114330	2	3
114442	50	
114523	50	13

# Picklist Print

August 5, 2010 12:47:06 PM

Page 2

Work Order ID: 61082



Parent Item: D206-628-024



Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

AN960C10

NAS1149C0363 R

Purchased

No

120

Each

0.0000

3

6



M113524

10/6/BSF

WASHER

AN960C416L

NAS1149C0363 R

Purchased

No

120

Each

820.0000

24

48



10/6/13SF

WASHER

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	44	
104925	44	
ST346	776	
106785	38	28
107008	10	
112794	287	20
112828	400	
69220	41	

D2731-7

Manufactured No

120

Each

83.0000

4



10/6/13SF

Mounting Lug

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST470	83	8
52330	35	
55773	8	
59202	40	

D2732

Manufactured No

120

f

326.9310

2



10/6/13SF 20

Rubber Extrusion

Measured  
8/16/10/13

48 per kit  
Q3.0" long  
S100018

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST412	326.931	
56516	326.931	16x

# Picklist Print

August 5, 2010 12:47:06 PM

Page 3

Work Order ID: 61082



Parent Item: D206-628-024



Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

D2842-042



Manufactured

No

120

Each

0.0000

1

2



361083

10/6/13 SF

Step Assembly RH, 206 Float

D2844-1



Manufactured

No

120

Each

16.0000

2



10/6/13 SF

S2  
Arm

D2844-3



Manufactured

No

Location

ST265

Loc Qty

16

Loc Code

52030

16

1

10/6/13 SF

S2  
Arm

D3394-043



Lug Assembly

Manufactured

No

Location

ST265

Loc Qty

10

Loc Code

50825

10

1

10/6/13 SF

S2

Location

ST475

Loc Qty

65

Loc Code

45365

9

52331

45

55772

11

10/6/13 SF

# Picklist Print

August 5, 2010 12:47:07 PM

Page 4

Work Order ID: 61082



Parent Item: D206-628-024



Parent Item Name: Heli-Access-Step RH

Start Date: 8/05/10

Required Date: 8/13/10

Start Qty: 2.00

Required Qty: 2.00

MS21043-4



Purchased

No

120

Each

1,211.000

12

24



10/8/135

SQ Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	40	
104603	40	
ST301	1171	
112492	25	
113069	8	
114348	338	24
TT4523	500	
114784	300	

NAS1515H3



Purchased

No

120

Each

134.0000

3



10/8/138

SQ Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST277	134	
111268	134	

NAS1515H4L



Purchased

No

120

Each

888.0000

24



10/8/135 Q2

SQ WASHER

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	40	
103691	40	
ST277	848	
112492	223	48
114236	268	
114265	357	

**5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-  
ACCESS-STEPS™ PARTS LIST**

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE.